



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

ASAP
Rush!

D4853-1
Job Sheet 170420



Part No: D4853-1

Job Qty: 16 ea

Part Name: Top Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 1/26/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: D4853 REV.B IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD IPP REV:B 17.10.20 AS PER DWG
REV.B DD VERIFIED BY:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		1/25/18	0.00	0.00	Start Up Waterjet		DC 18/01/24
110	Waterjet	16 pcs		1/25/18	0.00	4.00	Waterjet1		DC 18/01/24
120	QC	16 pcs		1/25/18	0.00	0.00	QC2 Waterjet-4		DC 18/01/24
125	Mill Conv	16 pcs		1/25/18	0.00	8.00	Mill Conv 2		J.C. 18-01-26
130	QC	16 pcs		1/25/18	0.00	0.00	QC8-7		FK 18-1-28
140	HandFinish	16 pcs		1/25/18	0.00	0.42	HandFinish1		2018/01/29 J.C.
150	QC	16 pcs		1/25/18	0.00	0.00	QC7-4		BR 18-01-29
160	Powdercoat	16 pcs		1/26/18	0.00	0.16	Powdercoat1		BR 18-01-29
170	QC	16 pcs		1/26/18	0.00	0.00	QC3		11 JAN 29 2018
180	Packaging	16 pcs		1/26/18	0.00	0.00	Packaging3-2		JAN 29 2018
190	QC21-SA	16 Ea		1/26/18	0.00	0.00	QC21		FEB 01 2018

Part Op 110 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary

Descriptions: 125 - MILL RADS DRILL HOLES AS PER DWG USE DT10105 ,ORIENT FIXTURE WITH RED FACE ON SAME SIDE
WHEN FLIPPING FIXTURE FROM SIDE TO SIDE DEBURR

160 - START TIME: 11:35 OVEN TEMPERATURE: 320° FINISH TIME: 11:05

1138467

Job Allocations

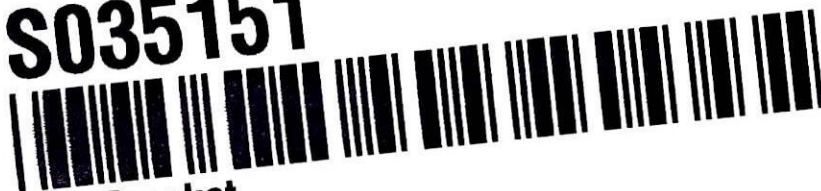
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B0.750X04.000	6	21	0	0

Part Specifications

Specifications could not be found.

Plex 1/16/18 11:15 AM dart.lavoie.chantal

DART
AEROSPACE
S035151



Top Bracket

PART NO: D4853-1
Original Serial #: S035151
Revision:
Operation:
Change No:

Start up Operation 01/24/18

Job No: 170420

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

